



## 適用機械種類

- CNC 綜合立、臥加工中心機
- CNC 磨床
- CNC 高速車床
- CNC 五面綜合加工中心機
- CNC 龍門磨床、銑床
- CNC 高速沖床
- 各種高精度溫控需求之精密機械及高速主軸

## APPLICATION

- CNC vertical & horizontal machine center
- CNC grinding machine
- CNC high-speed lathe
- CNC machine center (5 surface)
- CNC double column grinding and milling machine
- CNC high-speed press machine
- Requirement for high-precision and high-speed spindle industries

## 特性及功能

- 獨家設計之溫度控制器，溫控精度高，確保維持 $\pm 0.1^{\circ}\text{C}$ 恆溫狀態。
- 變頻壓縮機之使用，無瞬間啟動大電流耗電，節省能源消耗達33%。
- 低負荷運轉，同時達到省能源與高精度目標。
- 避免機械在加工過程中因溫升產生熱變位而失去精度。
- 採用新型高效率環保冷媒，不污染環境。

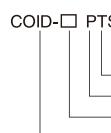
## FEATURE

- Individual design for LCD control panel and the temperature precision could maintain  $\pm 0.1^{\circ}\text{C}$ .
- Using inverter compressor is that keeps electric current smoothly and saves energy to 33%.
- The energy saving and high precision are from the operation of low load.
- Reduce the temperature rise and maintain the precision during process.
- Filling the high-efficiency environmental refrigerant is without pollution.

## 規格表

## COID SERIES SPECIFICATION

| 型式 Model                                      |  | COID-04            | COID-08      | COID-12      | COID-24      | COID-36      |
|---|--|--------------------|--------------|--------------|--------------|--------------|
| 冷卻能力 Cooling capacity                         | BTU/HR                                   | 4000               | 8000         | 12000        | 24000        | 36000        |
|   | KCAL/HR                                  | 1000               | 2000         | 3000         | 6000         | 9000         |
|   | W  | 1162               | 2325         | 3488         | 6976         | 10465        |
| 使用範圍 Operative range                          | 室溫 Room temperature                      | 5°C ~ 45°C         |              |              |              |              |
|   | 液溫 Liquid temperature                    | 5°C ~ 45°C         |              |              |              |              |
| 設定範圍 Setting range                            | 差溫控制 Differential temperature controller | -9.9°C ~ 9.9°C     |              |              |              |              |
|   | 定溫控制 Constant temperature controller     | 25°C ~ 40°C        |              |              |              |              |
| 電源 Power source                               | V  | 3 φ AC220V 50/60Hz |              |              |              |              |
| 總負荷電流 Total overburdening current consumption | A  | 6                  | 11           | 19           | 20           | 25           |
| 油泵浦馬力 Oil pump horsepower                     | W  | 375                | 750          | 750          | 750          | 750          |
| 油泵浦吐出量 Oil pump discharge rate                | liter                                    | 12                 | 30           | 30           | 30           | 40           |
| 油箱 Oil tank                                   | l/min                                    | 12                 | 35           | 35           | 40           | 50           |
| 進出口管徑 Inlet and outlet pipe-diameter          | inch                                     | 1/2" x 1/2"        | 1" x 1"      | 1" x 1"      | 1" x 1"      | 1" x 1"      |
| 外型尺寸 Dimension (DxWxH)                        | mm                                       | 378x456x794        | 487x555x983  | 487x555x983  | 674x544x1201 | 665x651x1388 |
| 總重量 Weight                                    | kg                                       | 65                 | 102          | 102          | 168          | 212          |
| 冷媒 Refrigerant                                | gas                                      | R410A              |              |              |              |              |
| 加油箱時外型尺寸 Dimension with oil tank              | mm                                       | 378x456x794        | 400x500x1258 | 400x500x1258 | 520x575x1438 | 665x651x1388 |
| 加油箱時總重量 Weight with oil tank                  | mm                                       | 70                 | 107          | 107          | 173          | 238          |



智慧型PID溫度控制 Intelligent PID temperature control  
 油箱 Oil tank  
 油泵浦 Oil pump  
 冷卻能力 (x1000 BTU/HR) Cooling capacity  
 高精度變頻式油冷卻機 High precision inverter oil cooler

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